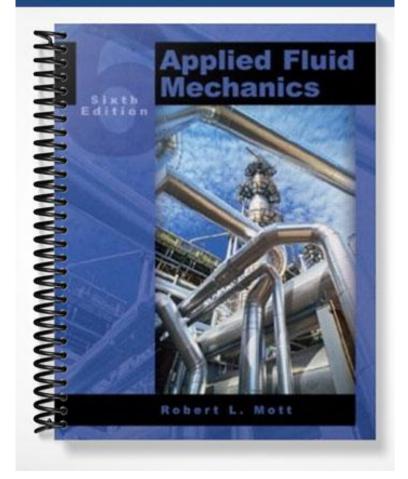
SOLUTIONS MANUAL



CHAPTER TWO

VISCOSITY OF FLUIDS

- 2.1 Shearing stress is the force required to slide one unit area layer of a substance over another.
- 2.2 Velocity gradient is a measure of the velocity change with position within a fluid.
- 2.3 Dynamic viscosity = shearing stress/velocity gradient.
- 2.4 Oil. It pours very slowly compared with water. It takes a greater force to stir the oil, indicating a higher shearing stress for a given velocity gradient.
- 2.5 $N \cdot s/m^2$ or $Pa \cdot s$
- 2.6 lb·s/ft²
- 2.7 1 poise = 1 dyne \cdot s/cm² = 1 g/(cm \cdot s)
- 2.8 It does not conform to the standard SI system. It uses obsolete basic units of dynes and cm.
- 2.9 Kinematic viscosity = dynamic viscosity/density of the fluid.
- $2.10 m^2/s$
- 2.11 ft^2/s
- 2.12 1 stoke = $1 \text{ cm}^2/\text{s}$
- 2.13 It does not conform to the standard SI system. It uses obsolete basic unit of cm.
- 2.14 A newtonian fluid is one for which the dynamic viscosity is independent of the velocity gradient.
- 2.15 A nonnewtonian fluid is one for which the dynamic viscosity **is** dependent on the velocity gradient.
- 2.16 Water, oil, gasoline, alcohol, kerosene, benzene, and others.
- 2.17 Blood plasma, molten plastics, catsup, paint, and others.
- 2.18 6.5×10^{-4} Pa·s
- 2.19 1.5×10^{-3} Pa·s
- 2.20 2.0×10^{-5} Pa·s

- 2.21 1.1×10^{-5} Pa·s
- 2.22 3.0×10^{-1} Pa·s
- 2.23 1.90 Pa·s
- 2.24 3.2×10^{-5} lb·s/ft²
- $2.25 \quad 8.9 \times 10^{-6} \text{ lb} \cdot \text{s/ft}^2$
- $2.26 \quad 3.6 \times 10^{-7} \text{ lb} \cdot \text{s/ft}^2$
- 2.27 1.9×10^{-7} lb·s/ft²
- 2.28 $5.0 \times 10^{-2} \text{ lb} \cdot \text{s/ft}^2$
- 2.29 $4.1 \times 10^{-3} \text{ lb} \cdot \text{s/ft}^2$
- 2.30 3.3×10^{-5} lb·s/ft²
- 2.31 $2.8 \times 10^{-5} \text{ lb} \cdot \text{s/ft}^2$
- 2.32 2.1×10^{-3} lb·s/ft²
- 2.33 9.5×10^{-5} lb·s/ft²
- 2.34 1.3×10^{-2} lb·s/ft²
- 2.35 $2.2 \times 10^{-4} \text{ lb} \cdot \text{s/ft}^2$
- 2.36 Viscosity index is a measure of how greatly the viscosity of a fluid changes with temperature.
- 2.37 High viscosity index (VI).
- 2.38 Rotating drum viscometer.
- 2.39 The fluid occupies the small radial space between the stationary cup and the rotating drum. Therefore, the fluid in contact with the cup has a zero velocity while that in contact with the drum has a velocity equal to the surface speed of the drum.
- 2.40 A meter measures the torque required to drive the rotating drum. The torque is a function of the drag force on the surface of the drum which is a function of the shear stress in the fluid. Knowing the shear stress and the velocity gradient, Equation 2-2 is used to compute the dynamic viscosity.
- 2.41 The inside diameter of the capillary tube; the velocity of fluid flow; the length between pressure taps; the pressure difference between the two points a distance L apart. See Eq. (2-4).

- 2.42 Terminal velocity is that velocity achieved by the sphere when falling through the fluid when the downward force due to gravity is exactly balanced by the buoyant force and the drag force on the sphere. The drag force is a function of the dynamic viscosity.
- 2.43 The diameter of the ball; the terminal velocity (usually by noting distance traveled in a given time); the specific weight of the fluid; the specific weight of the ball.
- 2.44 The Saybolt viscometer employs a container in which the fluid can be brought to a known, controlled temperature, a small standard orifice in the bottom of the container and a calibrated vessel for collecting a 60 mL sample of the fluid. A stopwatch or timer is required to measure the time required to collect the 60 mL sample.
- 2.45 No. The time is reported as Saybolt Universal Seconds and is a relative measure of viscosity.
- 2.46 Kinematic viscosity.
- 2.47 Standard calibrated glass capillary viscometer.
- 2.48 See Table 2.4. The kinematic viscosity of SAE 20 oil must be between 5.6 and 9.3 cSt at 100°C using ASTM D 445. Its dynamic viscosity must be over 2.6 cP at 150°C using ASTM D 4683, D 4741, or D 5481. The kinematic viscosity of SAE 20W oil must be over 5.6 cSt at 100°C using ASTM D 445. Its dynamic viscosity for cranking must be below 9500 cP at -15°C using ASTM D 5293. For pumping it must be below 60,000 cP at -20°C using ASTM D 4684.
- 2.49 SAE 0W through SAE 250 depending on the operating environment. See Table 2.4.
- 2.50 SAE 70W through SAE 60 depending on the operating environment and loads. See Table 2.5.
- 2.51 100°C using ASTM D 445 testing method and at 150° C using ASTM D 4683, D 4741, or D 5481.
- 2.52 At -25°C using ASTM D 5293; at -30°C using ASTM D 4684; at 100°C using ASTM D 445.
- 2.53 See Table 2.4. The kinematic viscosity of SAE 5W-40 oil must be between 12.5 and 16.3 cSt at 100°C using ASTM D 445. Its dynamic viscosity must be over 2.9 cP at 150°C using ASTM D 4683, D 4741, or D 5481. The kinematic viscosity must be over 3.8 cSt at 100°C using ASTM D 445. Its dynamic viscosity for cranking must be below 6600 cP at -30°C using ASTM D 5293. For pumping it must be below 60 000 cP at -35°C using ASTM D 4684.
- 2.54 $v = SUS/4.632 = 500/4.632 = 107.9 \text{ mm}^2/\text{s} = 107.9 \times 10^{-6} \text{ m}^2/\text{s}$ $v = 107.9 \times 10^{-6} \text{ m}^2/\text{s} [(10.764 \text{ ft}^2/\text{s})/(\text{m}^2/\text{s})] = 1.162 \times 10^{-3} \text{ ft}^2/\text{s}$
- 2.55 SAE 10W-30 engine oil:

Low temperature cranking viscosity at -25° C: 7000 cP = 7000 mPa s = **7.0 Pa·s maximum** Low temperature pumping viscosity at -30° C: 60 000 cP = 60 000 mPa s = **60 Pa·s maximum** Low shear rate kinematic viscosity at 100°C: 9.3 cSt = 9.3 mm²/s = **9.3** × 10⁻⁶ m²/2 minimum Low shear rate kinematic viscosity at 100°C: 12.5 cSt = 12.5 mm²/s = **12.5** × 10⁻⁶ m²/2 maximum High shear rate dynamic viscosity at 150°C: 2.9 cP = 2.9 mPa s = **0.0029 Pa·s minimum**

- 2.56 $\eta = 4500 \text{ cP} [(1 \text{ Pa·s})/(1000 \text{ cP})] = 4.50 \text{ Pa·s}$ $\eta = 4.50 \text{ Pa·s} [(1 \text{ lb·s/ft}^2)/(47.88 \text{ Pa·s})] = 0.0940 \text{ lb·s/ft}^2$
- 2.57 $v = 5.6 \text{ cSt} [(1 \text{ m}^2/\text{s})/(10^6 \text{ cSt})] = 5.60 \times 10^{-6} \text{ m}^2/\text{s}$ $v = 5.60 \times 10^{-6} \text{ m}^2/\text{s} [(10.764 \text{ ft}^2/\text{s})/(\text{m}^2/\text{s})] = 6.03 \times 10^{-5} \text{ ft}^2/\text{s}$
- 2.58 From Figure 2.12: $v = 15.5 \text{ mm}^2/\text{s} = 15.5 \times 10^{-6} \text{ m}^2/\text{s}$
- 2.59 $\eta = 6.5 \times 10^{-3} \text{ Pa} \cdot \text{s} [(1 \text{ lb} \cdot \text{s/ft}^2)/(47.88 \text{ Pa} \cdot \text{s})] = 1.36 \times 10^{-4} \text{ lb} \cdot \text{s/ft}^2$

2.60
$$\eta = 0.12$$
 poise [(1 Pa·s)/(10 poise)] = 0.012 Pa·s = 1.2×10^{-2} Pa·s. SAE 10 oil

2.61

$$\eta = \frac{(\gamma_s - \gamma_f)D^2}{18\nu} \text{ (Eq. 2-10)} \qquad \qquad \gamma_f = 0.94(9.81 \text{ kN/m}^3) = 9.22 \text{ kN/m}^3 \\ D = 1.6 \text{ mm} = 1.6 \times 10^{-3} \text{ m}$$

$$\mu = \frac{s/t}{18} = .250 \text{ m}/10.4 \text{ s} = 2.40 \times 10^{-2} \text{ m/s}$$

$$\mu = \frac{(77.0 - 9.22) \text{ kN}(1.6 \times 10^{-3} \text{ m})^2}{18 \text{ m}^3 (2.40 \times 10^{-2} \text{ m/s})} \times \frac{10^3 \text{ N}}{\text{kN}} = 0.402 \frac{\text{N} \cdot \text{s}}{\text{m}^2} = 0.402 \text{ Pa} \cdot \text{s}$$

2.62

Manometer Eq. using principles of Chapter 3:

$$p_{1} + \gamma_{o}y + \gamma_{o}h - \gamma_{m}h - \gamma_{o}y = p_{2}$$

$$p_{1} - p_{2} = \gamma_{m}h - \gamma_{o}h = h(\gamma_{m} - \gamma_{o}) = 0.177 \text{ m}(132.8 - 8.83)\frac{\text{kN}}{\text{m}^{3}} = 21.94\frac{\text{kN}}{\text{m}^{2}}$$

$$\eta = \frac{(21.94 \text{ kN/m}^{2})(0.0025 \text{ m})^{2}}{32(1.58 \text{ m/s})(0.300 \text{ m})} = 9.04 \times 10^{-6} \frac{\text{kN} \cdot \text{s}}{\text{m}^{2}} \times \frac{10^{3} \text{ N}}{\text{kN}} = 9.04 \times 10^{-3} \text{ Pa} \cdot \text{s}$$

2.63 See Prob. 2.61. $\gamma_f = 0.94(62.4 \text{ lb/ft}^3) = 58.7 \text{ lb/ft}^3$: D = (0.063 in)(1 ft/12 in) = 0.00525 ftv = s/t = (10.0 in/10.4 s)(1 ft/12 in) = 0.0801 ft/s: $\gamma_s = (0.283 \text{ lb/in}^3)(1728 \text{ in}^3/\text{ft}^3) = 489 \text{ lb/ft}^3$

$$\eta = \frac{(\gamma_{\rm s} - \gamma_{\rm f})D^2}{18\nu} = \frac{(489 - 58.7)\text{lb/ft}^3(0.00525 \text{ ft})^2}{18(0.0801 \text{ ft/s})} = 0.00823 \text{ lb s/ft}^2 = 8.23 \times 10^{-3} \text{ lb·s/ft}^2$$

2.64 See Problem 2.62. Use $\gamma_{\rm m} = 844.9 \text{ lb/ft}^3$ (App. B): $\gamma_0 = (0.90)(62.4 \text{ lb/ft}^3) = 56.16 \text{ lb/ft}^3$ h = (7.00 in)(1 ft/12 in) = 0.5833 ft: D = (0.100 in)(1 ft/12 in) = 0.00833 ft $p_1 - p_2 = h(\gamma_{\rm m} - \gamma_0) = (0.5833 \text{ ft})(844.9 - 56.16) \text{ lb/ft}^3 = 460.1 \text{ lb/ft}^2$

$$\eta = \frac{(p_1 - p_2)D^2}{32\nu L} = \frac{(460.1 \text{ lb/ft}^2)(0.00833 \text{ ft})^2}{32(4.82 \text{ ft/s})(1.0 \text{ ft})} = 0.000207 \text{ lb s/ft}^2 = 2.07 \times 10^{-4} \text{ lb·s/ft}^2$$

2.65 From Fig. 2.12, kinematic viscosity = 78.0 SUS

Viscosity of Fluids

- 2.66 From Fig 2.12, kinematic viscosity = 257 SUS
- 2.67 v = 4.632(188) = 871 SUS
- 2.68 v = 4.632(244) = 1130 SUS
- 2.69 From Fig. 2.13, A = 0.996. At 100°F, v = 4.632(153) = 708.7 SUS. At 40°F, v = 0.996(708.7) = 706 SUS
- 2.70 From Fig. 2.13, *A* = 1.006. At 100°F, *v* = 4.632(205) = 949.6 SUS. At 190°F, *v* = 1.006(949.6) = 955 SUS
- 2.71 $v = 6250/4.632 = 1349 \text{ mm}^2/\text{s}$
- 2.72 $v = 438/4.632 = 94.6 \text{ mm}^2/\text{s}$
- 2.73 From Fig. 2.12, $v = 12.5 \text{ mm}^2/\text{s}$
- 2.74 From Fig 2.12, $v = 37.5 \text{ mm}^2/\text{s}$
- 2.75 $t = 80^{\circ}\text{C} = 176^{\circ}\text{F}$. From Fig. 2.13, A = 1.005. At 100°F, $v = 4690/4.632 = 1012.5 \text{ mm}^2/\text{s}$. At 176°F (80°C): $v = 1.005(1012.5) = 1018 \text{ mm}^2/\text{s}$.
- 2.76 $t = 40^{\circ}\text{C} = 104^{\circ}\text{F}$. From Fig. 2.13, A = 1.00. At 100°F, $v = 526/4.632 = 113.6 \text{ mm}^2/\text{s}$. At 176°F (80°C): $v = 1.000(113.6) = 113.6 \text{ mm}^2/\text{s}$.

Kinematic Viscosity Conversions

| Problem 2.77 | | | | | | | |
|------------------------------------|----------------------------------|-------|-------|-------|--|--|--|
| SAE Viscosity Grades - Engine Oils | | | | | | | |
| | Kinematic Viscosity at 100 deg C | | | | | | |
| | (mn | n²/s) | SUS | | | | |
| SAE No. | Min | Max | Min | Max | | | |
| 0W | 3.8 | | 38.9 | | | | |
| 5W | 3.8 | | 38.9 | | | | |
| 10W | 4.1 | | 39.8 | | | | |
| 15W | 5.6 | | 44.6 | | | | |
| 20W | 5.6 | | 44.6 | | | | |
| 25W | 9.3 | | 56.8 | | | | |
| 20 | 5.6 | 9.3 | 44.6 | 56.8 | | | |
| 30 | 9.3 | 12.5 | 56.8 | 68.3 | | | |
| 40 | 12.5 | 16.3 | 68.3 | 83.2 | | | |
| 50 | 16.3 | 21.9 | 83.2 | 106.6 | | | |
| 60 | 21.9 | 26.1 | 106.6 | 125.1 | | | |

Conversion method for both Problem 2.77 and 2.78:

Used method from Section 2.7.5 in the text.

- 1: $100 \deg C = 212 \deg F$.
- S: From Fig. 2.13, A = 1.007
- 3: Read SUS for 100 deg F from Fig. 2.12.
- 4: Multiply A times SUS at 100 deg F to get SUS at 100 deg C (212 deg F)

Example: Given minimum kinematic viscosity = 21.9 mm²/s for SAE 60 Read SUS at 100 deg F = 105.9 from Fig. 2.12 SUS at 100 deg C (212 deg F) = 1.007(105.9) = 106.6 SUS

NOTE: Results reported here used tabular values from ASTM 2161. Values read from Fig. 2.12 may vary because of precision of graph or reading of values from scale.

49.1

62.8

49.1

62.8

72.1

115.8

192.6

62.8

72.1

115.8

192.6

| Problem 2.78 | | | (See Problem 2.77 for method.) | | | |
|--------------|---|---------|--------------------------------|------|-----|--|
| | SAE Viscosity Grades - Automotive Gear Lubricants | | | | | |
| | Kinematic Viscosity at 100 deg C | | | | | |
| | | (mm²/s) | | SUS | | |
| | SAE No. | Min | Max | Min | Max | |
| | 70W | 4.1 | | 39.8 | | |
| | 75W | 4.1 | | 39.8 | | |

11.0

13.5

24.0

41.0

7.0

11.0

7.0

11.0

13.5

24.0

41.0

80W

85W

80

85

90

140

250

| Kinematic | Viscosity | Conversions |
|-----------|-----------|-------------|
|-----------|-----------|-------------|

| Problem 2.79 | | | | | | | | |
|----------------------|---------------------------------|---------|------|-------|-------|-------|--|--|
| ISO Viscosity Grades | | | | | | | | |
| | Kinematic Viscosity at 40 deg C | | | | | | | |
| | | (mm²/s) | | | SUS | | | |
| ISO VG | Min | Nom | Max | Min | Nom | Max | | |
| 2 | 1.98 | 2.2 | 2.40 | 32.5 | 33.3 | 34.0 | | |
| 3 | 2.88 | 3.2 | 3.52 | 35.6 | 36.6 | 37.6 | | |
| 5 | 4.14 | 4.6 | 5.06 | 39.6 | 41.1 | 42.6 | | |
| 7 | 6.12 | 6.8 | 7.48 | 46.0 | 48.1 | 50.3 | | |
| 10 | 9.00 | 10 | 11.0 | 55.4 | 58.8 | 62.4 | | |
| 15 | 13.5 | 15 | 16.5 | 71.6 | 77.4 | 83.4 | | |
| 22 | 19.8 | 22 | 24.2 | 97.0 | 106.3 | 115.9 | | |
| 32 | 28.8 | 32 | 35.2 | 136.2 | 150.5 | 164.9 | | |
| 46 | 41.4 | 46 | 50.6 | 193.1 | 214 | 235 | | |
| 68 | 61.2 | 68 | 74.8 | 284 | 315 | 347 | | |
| 100 | 90.0 | 100 | 110 | 417 | 463 | 510 | | |
| 150 | 135 | 150 | 165 | 625 | 695 | 764 | | |
| 220 | 198 | 220 | 242 | 917 | 1019 | 1121 | | |
| 320 | 288 | 320 | 352 | 1334 | 1482 | 1630 | | |
| 460 | 414 | 460 | 506 | 1918 | 2131 | 2344 | | |
| 680 | 612 | 680 | 748 | 2835 | 3150 | 3465 | | |
| 1000 | 900 | 1000 | 1100 | 4169 | 4632 | 5095 | | |
| 1500 | 1350 | 1500 | 1650 | 6253 | 6948 | 7643 | | |
| 2200 | 1980 | 2200 | 2420 | 9171 | 10190 | 11209 | | |
| 3200 | 2880 | 3200 | 3520 | 13340 | 14822 | 16305 | | |

Note: Method used is same as for Problem 2.77. Temperature: t = 40 deg C = 104 deg FFrom Fig. 2.13, A = 1.000Therefore, SUS values are read directly from Fig. 2.12.